



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3575-2
Job Sheet 167219



Part No: D3575-2

Job Qty: 2 ea

Part Name: Cargo Floor Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/26/17

Job Tracking No:

Due Date: 11/7/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/6/17	0.00	0.00	Start Up Waterjet1		
100	Waterjet	2 pcs		11/7/17	0.00	0.43	Waterjet1		
110	QC	2 pcs		11/7/17	0.00	0.00	QC2		
120	QC	2 pcs		11/7/17	0.00	0.00	QC8		
150	Packaging	2 pcs		11/7/17	0.00	0.00	Packaging3		
160	QC21-SA	2 Ea		11/7/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.125-F60029-04	16	724	0	0

Part Specifications

Specifications could not be found.

Plex 10/26/17 5:19 PM dart.poulin.mario

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval ☐
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Description Work Order Deviation		Disposition	
 S003909 Cargo Floor Protector		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	
		Completed By _____	
		Lead hand / Supervisor Approval Verification _____	
		QC / QA Coordinator Approval _____	

PART NO: D3575-2 Revision: Operation: Start up Operation Quantity: 2 Change No:		Mfg Date: 10/31/17 Job No: 167219	
Root Cause Environment ☐ No Re Design ☐ Opera Doc/Data ☐ Offset Equip/Tooling ☐ Suppli Handling/Pre ☐ Traini Material ☐ Use fo Internal Transport ☐ Poor Ir Tribal Knowledge ☐ Rushing LOA ☐ Product Improvement Substation ☐ Process Improvement Past Expiry Date ☐ Manufacturing Process Misidentified ☐ Past Due		Loss/Surge ☐ Positioned Wrong Program ☐ Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence	
OTHER : _____		Stock Pulled ☐ sequence ☐ UTT-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	

DART AEROSPACE LTD		Work Order:	167219
Description: Cabin Floor Protector		Part Number:	D3575-2
Inspection Dwg: D3575 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø3.002	1			
1.00	+/-0.030	1.00	1			
3.50	+/-0.030	3.50	1			
16.00	+/-0.030	16.00	1			
23.13	+/-0.030	23.13	1			
26.88	+/-0.030	26.88	1			
27.69	+/-0.030	27.69	1			
4.25	+/-0.030	4.25	1			
9.63	+/-0.030	9.63	1			
16.13	+/-0.030	16.13	1			
28.06	+/-0.030	28.06	1			
32.15	+/-0.030	32.15	1			
2.00	+/-0.030	2.00	1			
3.50	+/-0.030	3.50	1			
14.25	+/-0.030	14.25	1			
25.13	+/-0.030	25.13	1			
29.38	+/-0.030	29.38	1			
30.13	+/-0.030	30.13	1			
1.25	+/-0.030	1.25	1			
3.38	+/-0.030	3.38	1			
5.00	+/-0.030	5.00	1			
6.50	+/-0.030	6.50	1			
26.13	+/-0.030	26.13	1			
31.50	+/-0.030	31.50	1			

Measured by:	De	Audited by:	38	Prototype Approval:	N/A
Date:	17/10/31	Date:	OCT 31 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.29	New Issue	KJ/DD	DA